

Application No. 10/657,439
Amendment dated October 13, 2005
Reply to Office Action of June 14, 2005

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

Claim 1 (withdrawn). A method of making a dual performance nonwoven laminate comprising dual performance nonwoven laminate comprising an abrasive side and an opposing absorbent side comprising the steps of:

- a. providing an absorbent precursor web;
- b. providing a polymeric resin;
- c. extruding said polymeric resin into filaments in the range of 5-50 microns;
- d. collecting said filaments onto said absorbent precursor web to form a laminate;
- e. advancing said laminate onto said three-dimensional image transfer device

wherein said filaments are facing the hydraulic jets and said absorbent web is facing the three-dimensional image transfer device; and

hydroentangling said laminate so as to provide for a dual performance nonwoven laminate comprising an abrasive side and an opposing absorbent side.

Claim 2 (withdrawn). A method of making a dual performance nonwoven laminate comprising an abrasive side and an opposing absorbent side comprising the steps of:

- a. providing an absorbent precursor web;
- b. providing a three-dimensional image transfer device;
- c. providing a meltblown precursor web comprising filaments in the range of 5-50 microns;

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d. juxtaposing said absorbent precursor web with said precursor meltblown web;
e. advancing said precursor webs onto said three-dimensional transfer device
wherein said meltblown web is facing the hydraulic jets and said absorbent web is facing said
three-dimensional transfer device; and
hydroentangling said precursor webs so as to provide for a dual performance nonwoven
laminate comprising an abrasive side and an opposing absorbent side.

Claim 3 (withdrawn). A method of making a dual performance nonwoven laminate
comprising an abrasive side and an opposing absorbent side comprising the steps of:

a. providing an absorbent precursor web;
b. providing a three-dimensional image transfer device;
c. providing a meltblown precursor web comprising filaments in the range of 5-50
microns;

d. juxtaposing said absorbent precursor web with said precursor meltblown web;
e. advancing said precursor webs onto said three-dimensional transfer device
wherein said absorbent web is facing the hydraulic jets and said meltblown web is facing said
three-dimensional transfer device; and

hydroentangling said precursor webs so as to provide for a dual performance nonwoven
laminate comprising an abrasive side and an opposing absorbent side.

Claim 4 (currently amended). A dual performance nonwoven laminate ~~formed in~~
~~accordance with the method of claim 1 comprising an abrasive side and an opposing absorbent~~
~~side, formed by providing an absorbent precursor web, providing a polymeric resin, extruding~~
~~the polymeric resin into filaments in the range of 5 to 50 microns, collecting the filaments onto~~

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the absorbent precursor web to form a laminate, advancing the laminate onto a three-dimensional image transfer device, wherein the filaments are facing hydraulic jets thereof, and
the absorbent precursor web is facing the three-dimensional image transfer device, and
hydroentangling the laminate so as to provide a dual performance nonwoven laminate
comprising an abrasive side and an opposing absorbent side.

Claim 5 (currently amended). A dual performance wipe ~~wherein said wipe is formed in accordance with the method of claim 2 having an abrasive side and an opposing absorbent side, formed by providing an absorbent precursor web, providing a three-dimensional image transfer device, providing a meltblown precursor web comprising filaments in the range of 5 to 50 microns, juxtaposing the absorbent precursor web with the precursor meltblown web, advancing the precursor webs onto the three-dimensional image transfer device wherein the meltblown web is facing hydraulic jets of the image transfer device and the absorbent web is facing a three-dimensional surface of the image transfer device, and hydroentangling the precursor webs so as to provide a dual performance nonwoven laminate comprising an absorbent side and an opposing side.~~

Claim 6 (currently amended). A dual performance wipe ~~wherein said wipe is formed in accordance with the method of claim 3 5, and which further comprises a cleaning agent.~~